

**60** years  
of **Know-How**



**OFFER 2013/1**  
of measuring instruments  
and Electronics Manufacturing Services

# GUARANTEE

- OF THE HIGHEST QUALITY OF PRODUCTION AND SERVICES

To meet the expectation of our customers **we continuously take care of improving the quality management system.** It takes place at every activity level, from the identification of the customer's needs, through the production process, to the research of the recipients satisfaction.

**To guarantee the highest quality** we continuously supervise the production processes, we aim at the permanent parameter improving and we use materials from suppliers, who meet the highest global standards.

## We work in accordance with:

- Certificate ISO 9001:2008,
- Certificate ISO 14001:2004,
- Technical specification ISO/TS 16949:2009.

We fulfill all requirements of 2002/95/EC Directive about limiting Hazardous Substances in our products.

All our products fulfill requirements

- **Electromagnetic compatibility acc to:**
  - immunity against electromagnetic interference EN 61000-6-2
  - emission of electromagnetic interference EN 61000-6-4
- **Safety acc. to:** EN61010-1.



## WELCOME TO CO-OPERATION!

MEASUREMENT

RECORDING

CONTROL

STEERING

	DIGITAL METERS.....4		PLC CONTROLLER.....18
	MEASURING TRANSDUCERS, SEPARATOR.....6		HMI PANELS.....19
	METER AND ANALYZERS OF POWER NETWORK METERS.....8		ANALOG PANEL METERS.....20
	SYNCHRONIZING UNITS.....9		SHUNTS, CURRENT TRANSFORMERS....22
	CONTROLLERS.....10		DISPLAYS.....24
	CONTROLLERS FOR INJECTION MOULDS.....12		CLAMP METERS NC10.....25
	POWER CONTROLLERS.....13		LPCON AND ECON - FREE SOFTWARE FOR CONFIGURATION OF LUMEL PRODUCTS.....25
	RECORDERS.....14		ADAPTER FOR DIN RAIL TS35.....25
	DISTRIBUTED CONTROL SYSTEMS (DCS).....16		EAS.....26
			OFFER OF PRECISE DIE-CASTING AND CNC MACHINING.....27

## ICON'S LEGEND:

	- TC and RTD input		- voltage-free transistor output (OC)		- binary input
	- resistance signal measurement		- thermoresistance input		- Real Time Clock
	- DC signal input		- relay output		- internal memory
	- AC signal input (1- or 3-phase Network parameters)		- temperature and humidity measurement		- USB port
	- 0...10 V analog input/output		- temperature input		- RS-485 interface
	- 4...20 mA analog input/output		- pulse counting input		- RS-232 interface
	- analog output (0...10 V, 0/4...20 mA)		- relative humidity measurement		- Modbus protocol

# DIGITAL METERS



N24



N25



N20 AND N20Z



N27D

Type Parameters	N24	N25	N20Z	N20	N27D New!
<b>Input</b>	fixed N24T, N25T: Pt100, J, K N24S, N25S: 0/4...20 mA, ±60 mV d.c., ±10 V d.c. N24H, N25H: ±10, ±100, ±250, ±400 V d.c., ±1/5 A d.c. N24Z, N25Z: 100, 250, 400 V a.c., 1/5 A a.c., 20...500 Hz		fixed 1 A, 5 A a.c. 100 V, 250 V, 400 V a.c. 20...500 Hz	fixed Pt100, J, K 0/4...20 mA, ± 20 mA 0...60 mV, 0...10 V, ± 10 V	0...500 V a.c. 0...63 A a.c. -31.5...31.5 kW (45...65 Hz) 45...500 Hz
<b>Output</b>	supplying output (24 V / 30 mA) for S and T versions (option)		2 x OC	• 2 x OC • supplying output (24 V / 30 mA)	-
<b>Display</b>	red LED 4 digits (20 mm)	red LED 5 digits (14 mm)	3-colour programmable LED 5 digits (14 mm)		yellow LED 4 digits (8.5 mm)
<b>Supply voltage</b>	24 V a.c., 110 V a.c., 230 V a.c., 85...253 V a.c./d.c., 20...40 V a.c./d.c. (option)		85...253 V or 20...40 V a.c./d.c.		230 V a.c.
<b>Protection rating</b>			IP65		IP00
<b>External dimensions</b>			96 x 48 x 64 mm		110 x 53 x 60 mm
<b>Programming</b>			free LPCon software (using PD14 programmer)		-
<b>Additional functions</b>			rescaling		-



N30 SERIES



N27P

Type Parameters	N30 serie				N27D New!
<b>Input</b>	N30U	N30H	N30o	N30P	
<b>Input</b>	programmable: Pt100/500/1000 J, K, N, E, R, S ± 20 mA 0...10 V, -10...60 mV 400, 4000 Ω	programmable: 1/5 A d.c., 100/500 V d.c.	pulse input (pulses, frequency, rotational speed, pe- riod, operating time counter, encoder)	1-phase power network parameters, programmable: 0...1/5A 0...100/400V	100 V/400 V a.c. 1/5 or 32/63 A direct measurement 1-phase power network parameters
<b>Output</b>			4 x relays (2 NO + 2 NOC (optionally), 1 x analog (option), 1 x pulse (option) in N30P meter, supplying output (24 V / 30 mA) in N30U and N30O (for supply 85...253 V)		2 relays (2 NO) or 1 relay (NO) 1 output 0(4)...20 mA
<b>Interface</b>			1 x RS-485 with MODBUS slave (option)		RS-485 MODBU Slave
<b>Display</b>			3-colour programmable LED 5 digits (14 mm)		OLED 0.96" yellow
<b>Supply voltage</b>			85...253 V a.c./d.c. or 20...40 V a.c./d.c.		85...253 V a.c. 90...300 V d.c.
<b>Protection rating</b>			IP65		IP00 (63A) or IP50 (5A)
<b>External dimensions</b>			96 x 48 x 93 mm		110 x 53 x 60 mm
<b>Programming</b>			free LPCon software (using RS-485) or using buttons		
<b>Additional functions</b>			• Conversion of any measured value into a current or voltage analog signal. • Storage of minimal and maximal values for all measured quantities. • 21-point rescaling for the measured value (does not apply to N30P and N27P) • Password protection. • Programmable current and voltage transformer ratio (apply to N27P).		

Type	NA meters with bargraph indicators				
Parameters	NA3	NA5	NA6		
<b>Input</b>	programmable: Pt100/500/1000, J, K, N, E, R, S 0...5/20 mA d.c., 0...2/5 A d.c., 0...60 mV d.c., 0...10/600 V d.c., 0...4 kΩ (NA3)		programmable: Pt100/500/1000, J, K, N, E, R, S ± 40 mA d.c., ± 5 A d.c., ± 300 mV d.c., ±0...600 V d.c., 0...10 kΩ		
<b>Output</b>	1 x relay or 2 x OC (option) 1 x analog (option)		4 x relay or 8 x OC (option) 1 x analog (option)		
<b>Interface</b>	1 x RS-485 MODBUS slave (option)				
<b>Bargraph</b>	3 or 7-colour programmable horizontal	3 or 7-colour programmable vertical	2 x 3 or 7-colour programmable vertical		
<b>Display</b>	LED 4 digits (7 mm)	LED 4 digits (7 mm)	2 x LED 4 digits (7 mm)		
<b>Supply voltage</b>	95...253 V a.c./d.c., 20...40 V a.c./d.c.				
<b>Protection rating</b>	IP40 (NA3), IP50 (NA5 and NA6)				
<b>External dimensions</b>	96 x 24 x 125 mm	48 x 144 x 100 mm			
<b>Programming</b>	free LPCon software (using RS-485) or using buttons				
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>- 2-point rescaling</li> <li>- arithmetical functions x2, √x, (+, -, *, / - only in NA6)</li> <li>- logging of the measured signal in programmed time intervals (750 samples)</li> <li>- memory of minimal and maximal values for all measured quantities</li> <li>- password protection</li> <li>- conversion of any measured value into a current or voltage analog signal</li> </ul>				



NA3

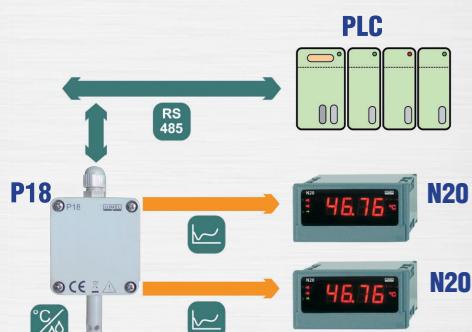


NA5 AND NA6

#### Temperature and flow measurement in a pipeline



#### Air temperature and humidity measurement



#### Current measurement in an electroplating plant



#### Measurement, alarming and logging of load current for a 1-phase engine



# MEASURING TRANSDUCERS, SEPARATORS

Parameters \ Type	P20 and P17 transducers				Separators	
	P20	P20Z	P20H	P17	P20G	P17G
<b>Input</b>	programmable Pt100/250/500/1000, J, K, S, N 0/4...20, ±20 mA 0..5/10, ±5, ±10 V ±60, ±150 mV 0...400/4000 Ω	fixed 0..60/100/150 /250/400/50 0/600 V a.c. 0..1/5 A a.c.	fixed 100, 250, 400 V d.c. ±100, ±250, ±400 V d.c. ±1, ±5 A d.c.	fixed Pt100 J, K, N, E, 0...10 V 0..60 mV 0...150/25 Ω	programmable 0/4...20 mA ±20 mA 0...5/10 V ±5V, ±10 V ±60 mV, ±150 mV	0/4...20mA
<b>Output</b>	0/4...20 mA or 0...10 V		0/4...20 mA or 0...10 V	0/4...20 mA	programmable -20...20 mA -10...10 V	active output 0/4...20 mA
<b>Interface</b>	-	-	RS485 Modbus Slave	-	-	-
<b>Supply voltage</b>	85...253 V a.c./d.c. or 20...85 V d.c., 20...65 V a.c.			supplied from a current loop	85...253 V a.c./d.c. or 20...85 V d.c., 20...65 V a.c.	supply not required
<b>Protection rating</b>	IP40				IP50	IP50
<b>External dimensions</b>	22.5 x 120 x 100 mm			6.2 x 77.5 x 100 mm		
<b>Additional functions</b>	free LPCon software (using PD14 pro- grammer)	-	free LPCon software (using PD14 pro- grammer)	-	free LPCon software (using PD14 programmer)	-

Parameters \ Type	P30 and P12 transducers							
	P30U	P30o New!	P12H	P120	P12P			
<b>Input</b>	programmable Pt100/250/500/1000, Cu100, Ni100, Ni1000 J, K, N, E, R, S, T, B 0...4/20, ±20 mA -5...20, ±75, ±200 mV, 400, 2000, 5500 Ω, RS485 Master or Slave	2 programmable inputs: pulse counter, frequency, rotational speed, period, operating time counter, pulse differential counter on inputs or encoder	programmable ±1 A ±5 A ±100 V ±600 V	programmable pulse input (pulses, frequency, rotational speed, period, operating time counter)	1-phase power network parameters fixed 1A (X/1A) 5A (X/5A) 100 V(x/100 V) 400 V			
<b>Output</b>	2 x relays (1 x NO + 1 x NO) 0/4...20 mA, 0...10 V		2 x relays NO 0/4...20 mA, 0...10 V					
	supplying output (24 V / 30 mA – optionally) - P30U, P120							
<b>Interface</b>	RS-485 Modbus <b>Ethernet 10/100 Base-T (option)</b>	RS-485 Modbus (Slave) Ethernet 10/100 Base-T (option)	RS-485 Modbus					
<b>Display</b>	display LCD 2x8 characters backlighted		version without display or display LCD 2x8 characters					
<b>Supply voltage</b>	85...253 V a.c./d.c., 20...40 V a.c., 20...50 V d.c.		85...253 V a.c./d.c. or 20...40 V a.c./d.c.					
<b>Protection rating</b>	IP40							
<b>External dimensions</b>	45 x 120 x 100 mm							
<b>Programming</b>	using buttons or RS485 Modbus, <b>HTTP (option)</b>		using buttons or RS485					
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>rescaling (up to 21 points) (P30o – independent for both inputs) (P12P – 2-points linear)</li> <li>alarms indicated on the display</li> <li>internal memory 534336 samples (P30U, P30o), 750 samples (P12)</li> </ul>							
	<ul style="list-style-type: none"> <li>mathematic functions (P30o-independent for both inputs)</li> <li>WWW server, FTP, Modbus TCP/IP Slave</li> <li>memory of min. and max. values (P30o – for both inputs)</li> <li>filtration of periodic signals</li> <li>data logging in internal memory in SD card (P30U, P30o optionally)</li> </ul>							



P20Z



P20, P20H AND P20G



P17, P17G



P30U



P30o



P12 SERIES

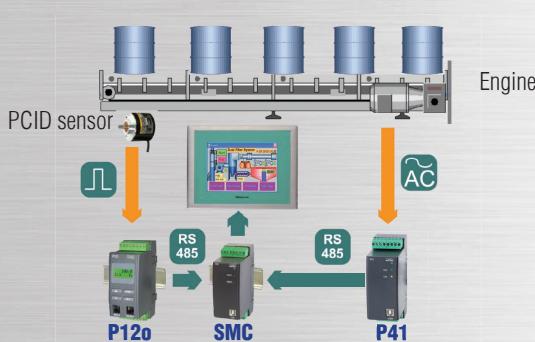
Type	Power transducers		
Parameters	P41	P12P	P43
<b>Input</b>	1-phase power network parameters programmable 1, 5 A 100, 400 V	1-phase power network parameters fixed 1A(X/1A), 5A(X/5A), 100V(X/100V), 400V	3-phase power network parameters fixed 1 A or 5 A, 100 V or 400 V
<b>Output</b>	$\pm 20$ mA (programmable)	2 x relays NO 0/4...20 mA, 0...5 mA, 0...10 V	4 relays or 2 relays + 2 analog programmable $\pm 20$ mA or 4 analog programmable $\pm 20$ mA
<b>Interface</b>	RS-485 Modbus		
<b>Display</b>	-	version without display or display LCD 2x8 characters	-
<b>Supply voltage</b>	85...253 V a.c. 40...400 Hz; 90...300 V d.c. or 20...40 V a.c. 40...400 Hz; 20...60 V d.c.	85...253 V a.c./d.c. or 20...40 V a.c./d.c.	85...253 V a.c. 40...400 Hz; 90...300 V d.c. or 20...40 V a.c. 40...400 Hz; 20...60 V d.c.
<b>Protection rating</b>	IP40		
<b>External dimensions</b>	45 x 120 x 100mm		90 x 120 x 100mm
<b>Programming</b>	free LPCon software	using buttons or RS485	free LPCon software
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>memory for selected measured value - 9 000 samples</li> <li>memory of minimal and maximal values</li> <li>programmable current and voltage transformer ratios</li> </ul>	<ul style="list-style-type: none"> <li>2-points linear rescaling</li> <li>alarms indicated on the display</li> <li>internal memory 750 samples</li> </ul>	<ul style="list-style-type: none"> <li>memory for average power – 9 000 samples</li> <li>memory of minimal and maximal values</li> <li>programmable current and voltage transformer ratios</li> <li>pulse output</li> </ul>



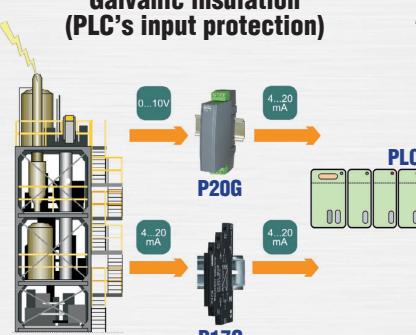
Type	P18 and P18L temperature and humidity transducers		
Parameters	P18	P18D New!	P18L
<b>Input</b>	-30 ... -20 ... 60 ... 85°C, 0...100% RH		-30 ... -20 ... 60 ... 85°C or 0...100% RH
<b>Output</b>	2 x 4...20 mA or 0...10 V (option)		4...20 mA
<b>Interface</b>	RS-485 Modbus		
<b>Supply voltage</b>	9 ... 24 V d.c./a.c		19...30 V d.c. (supplied by a current loop)
<b>Protection rating</b>	IP65		
<b>External dimensions</b>	38 x 58 x 118 mm		
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>data presentation on a LCD display</li> <li>calculation of other quantities (dew-point temp.; absolute humidity)</li> <li>memory of measured and calculated min. and max. values</li> </ul>		-



#### Measurement of conveyor belt speed and engine load

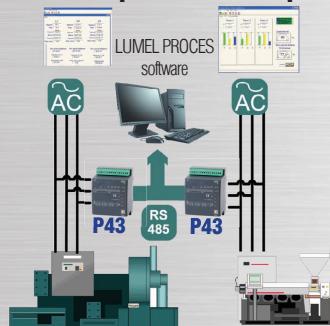


#### Galvanic insulation (PLC's input protection)

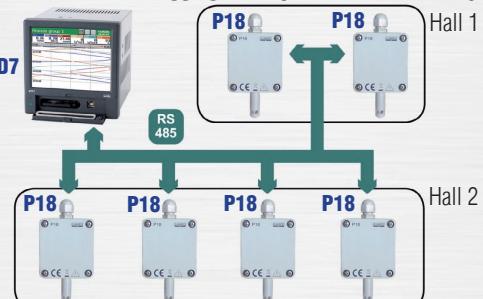


#### APPLICATIONS EXAMPLE

#### Measurement of 3-phase network parameters



#### Measurement and logging of temperature and humidity



# METERS AND ANALYZERS OF POWER NETWORK PARAMETERS

Type Parameters	N43 New!	N14	ND10	ND20	N10/ N10A	ND1
<b>Measurement</b>	voltage: phase , mean 3-phase, phase-to-phase, mean phase-to-phase current: phase, mean 3-phase, in neutral wire power: active, reactive, apparent 3-phase power, power factor, angle, tg φ, frequency, 15-min. active power <b>4-quadrants power and energy measurement</b> (N14, ND10, ND20, ND1)	-	3-phase active and reactive energy	3-phase active, reactive and apparent energy	-	-
	-	-	-	-	-	energy tarrifs (4)
	THD U, I	-	THD U, I	THD U, I	THD U, I	THD U, I
	-	-	-	harmonics up to 21st	harmonics up to 25th	harmonics up to 51st
	-	-	-	-	-	voltage dips and swells
	-	-	-	-	-	voltage asymmetry
<b>Input</b>	1 A/ 5 A; 63 A 3 x 57.7/100 V 3 x 230/ 400 V 3 x 290/ 500 V	1 A or 5 A 57.7/100 V, 230/400 V or 400/690 V	1 A or 5 A 57.7/100 V or 230/400 V	1 A or 5 A 57.7/100 V or 230/400 V	1 A or 5 A 57.7/100 V or 230/400 V pulse (N10)	1 A or 5 A 57.7/100 V, 230/400 V or 400/690 V 12 x logic
<b>Output</b>	3 x relay 1 x pulse	1 x relay 1 x pulse	2 x relays 1 x pulse	1 x 0/4...20 mA (option) 1 x relay 1 x pulse	N10: 1 x 0/4..20 mA 3 x relays 1 x pulse  N10A: 3 x -5...+5 mA 1 x relay	4 x 0/4...20 mA 6 x relays 2 x supplying outputs
<b>Interface</b>	RS-485 Modbus Slave - standard	RS-485 Modbus Slave - standard	RS-485 Modbus Slave - option	RS-485 Modbus Slave - standard	RS-485 Modbus Slave - option	RS-485 Modbus 1 x Master, 1 x Slave <b>Ethernet</b> (HTTP, NTP, FTP, Modbus TCP), USB
<b>Display</b>	LCD 4 x 3 digits + 1 x 7 digits backlighted	LED 3 x 3 digits (14 mm)	3.5" LCD 3 x 4 digits (16 mm)	3.5" LCD 3 x 4 (11 mm) + 1 x 5 digits (9 mm)	LED 4 x 5 digits (14 mm)	5.7" TFT touch screen, 320x240 pixel 256 colours, backlighted
<b>Supply voltage</b>	85...253 V a.c.; 90...300 V d.c. 20...40 V a.c.; 20...60 V d.c.	85..253 V a.c./d.c.	195.. 253 V a.c. or 49 .. 64 V a.c.	85.. 253 V a.c/d.c. or 20..40 V a.c/d.c.	85..253 V a.c./d.c.	
<b>Protection rating</b>	IP50	IP40	IP65		IP40	IP65
<b>External dimensions</b>	105 x 110 x 60 mm	96 x 96x 70,5 mm	96 x 96 x 77 mm		144 x 144 x 77 mm	144 x 144 x 155 mm
<b>Programming</b>	free eCon software	free LPCon software (using RS-485) or using buttons				NDSetup program (using USB or CF card) or using touch screen
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>for direct measurement up to 76 A</li> <li>galvanic isolation of current inputs</li> <li>memory 9000 samples for mean power</li> <li>selection of displayed quantities on each of the 20 programmable pages</li> <li>measurement and logging of energy quality acc. to EN50160</li> </ul>	<ul style="list-style-type: none"> <li>galvanic isolation of current inputs</li> <li>memory 9000 samples for mean power galvanic isolation of current inputs</li> <li>selection of displayed quantities on each of the 20 programmable pages</li> <li>galvanic isolation of current and voltage inputs</li> </ul>	<ul style="list-style-type: none"> <li>memory - CF card 4GB</li> <li>oscilloscope</li> <li>galvanic isolation of current and voltage inputs</li> </ul>	<ul style="list-style-type: none"> <li>oscilloscope</li> <li>galvanic isolation of current and voltage inputs</li> </ul>	<ul style="list-style-type: none"> <li>oscilloscope</li> <li>galvanic isolation of current and voltage inputs</li> </ul>	<ul style="list-style-type: none"> <li>oscilloscope</li> <li>galvanic isolation of current and voltage inputs</li> </ul>

Type Parameters	KS3 synchronizing units	
	KS3.1	KS3.2
<b>Input</b>	100.0 V (Ku=1) 110.0 V (Ku=1) 240.0 V (Ku=1) 400.0 V (Ku=1)	
<b>Output</b>	2 x relays	
<b>Interface</b>	RS-485 Modbus - option	
<b>Display</b>	4 x 5 digits LED (14 mm), red colour	synchronoscope: circle with 72 diodes; differential voltage and frequency: bargraph with zero in the middle (68 diodes)
<b>Supply voltage</b>	85...253 V AC/DC or 20...40 V AC/DC	
<b>Protection rating</b>	IP40	
<b>External dimensions</b>	144 x 144 x 77 mm	
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>• signalling of synchronizing condition (AL1)</li> <li>• programmable parameters</li> <li>• signalling of any network voltage range exceeding beyond 80-120% of the rated value (AL2)</li> <li>• measurement of min. and max. values of voltage and frequency</li> </ul>	



KS3.1



KS3.2

**Measurement and monitoring of the power consumption of the machine and archiving by KD7 paperless recorder**

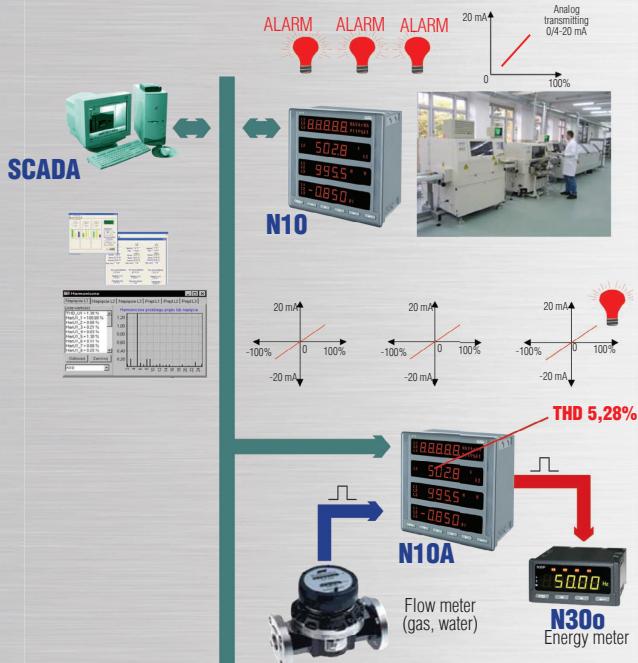


**Measurement and displaying of the network parameters and energy of the 3-phase machines**

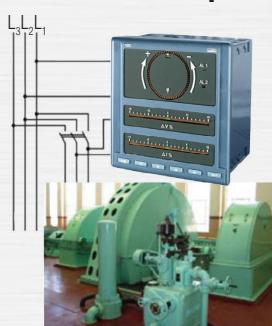


**APPLICATION EXAMPLES**

**Measurement and displaying of the network parameters and energy of the 3-phase machines**



**Automatic synchronization, while connecting a generator to the main power network**



**Measurement of a.c. current of 1-phase engine**



# CONTROLLERS



RE22



RE70



RE71



RE72



RE81



RE82



RE92



RE19

Type Parameters	Industrial process controllers							
	RE22	RE70 New!	RE71	RE81	RE72	RE82	RE92 New!	RE19
<b>Number of channels</b>	1	1	1	1	1	1	2	2
<b>Input</b>	programmable Pt100/1000 J, T, K, S, R, B, E, N, L 0(4)...20 mA 0...5/10 V	programmable Pt100/1000 J, T, K, S, R, B, N	fixed Pt100 J, K, S		programmable Pt100/1000 J, T, K, S, R, B, E, N, L 0(4)...20 mA 0...5/10 V		programmable 2x Pt100/500/1000, Ni100, Cu100 J, T, K, S, R, B, E, N, L 0(4)...20 mA 0...(5)10 V	programmable 2x Pt100/500/1000, Ni100, Cu100 J, T, K, S, R, B, E, N, 0(4)...20 mA 0...(5)10 V
<b>Additional input</b>	-	-	-	-	logic/ current transformer input/ 0(4)... 20 mA (option)	2 x logic/ current transformer input/ 0(4)...20 mA	3x logic and 0(4)...20 mA / 0...(5)10 V / potentiometer (100)1000 Ω (option)	2x logic and 0...(5)10 V / 0(4)...20 mA / potentiometer (100)1000 Ω (option)
<b>Output</b>	relay or OC 0/5 V	relay	relays or 0/6 V	max. 2x relays / 1x OC 0/6 V (option)	2 x relays / OC 0/5 V / analog 0(4)...20mA / 0...10 V / supplying output 24 V d.c. 30 mA (option)	2x relays and 2x relays / OC 0/5V / analog 0(4)...20 mA / 0...10 V (option) supplying output 24 V d.c. 30 mA (option)	max. 6x relays / 2x OC / 2x analog analog 0(4)... 20 mA / 0...10 V (option) supplying output 24 V d.c. 30 mA (option)	max. 4x relays / 4x OC / 2x binary 0/15 V / 2x analog 0(4)...20 mA, 0...10 V (option)
<b>Interface</b>	-	RS-485 Modbus (for configuration)	-	-	RS-485 Modbus	RS-485 Modbus, <b>Ethernet</b> (optionally)	RS-485 Modbus, <b>Ethernet</b> (optionally)	RS-485 Modbus (optionally)
<b>Alarm</b>	-	-	-	1	max. 2	max. 3	max. 6	max. 3
<b>Control</b>	on/off or PID with self-tuning heating or cooling	on/off or SMART PID, heating or cooling	on/off / SMART PID heating or cooling	on/off or SMART PID, heating/ cooling/ step-by-step	programmed on/off SMART PID heating/cooling/step-by-step	programmed on/off SMART PID heating/cooling/ step-by-step	programmed on/off SMART PID heating/cooling/ step-by-step	programmed on/off, PID with self-tuning heating/ cooling/ ste-by-step
<b>Display</b>	red LED 4 digits (9,2 mm)	red LED 4 digits (7,6 mm)	red LED 4 digits (7,6 mm)	red and green LED 2 x 4 digits (7,6 mm)	red and green LED 2 x 4 digits (7,6 mm) + 2 bargraphs	LCD 3.5" TFT 320 x 240 pixels colour	red and green LED 2 x 5 digits (10mm) + LCD 2 x 16 characters	
<b>Supply voltage</b>	230; 110; 24 V a.c.	230 V a.c.			85...253 V a.c./ d.c. 20...40 V a.c./d.c.	85...253 V a.c./d.c.	85...253 V a.c./d.c. 18...23 V d.c.	
<b>Protection rating</b>	IP65							IP40
<b>External dimensions</b>	48 x 48 x 93 mm			48 x 96 x 93 mm	48 x 48 x 93 mm	48 x 96 x 93 mm	96 x 96 x 99 mm	96 x 96 x 81 mm
<b>Additional functions</b>	• soft start	-	-	-	<ul style="list-style-type: none"> <li>• soft start</li> <li>• 6 types of alarms</li> <li>• alarm LATCH function</li> </ul>			<ul style="list-style-type: none"> <li>• programmed control (15 programs with 15 segments in each)</li> <li>• programmed control (20 programs with 15 segments in each)</li> <li>• programmed control (15 programs with 15 segments in each)</li> </ul>

Type	Industrial process controllers	
Parameters	RE55	RE60
Number of channels	1	1
Input		fixed: Pt100 J, K, S
Additional input	-	-
Output	max. 2x relays / 1x logic 0/5 V (option)	max. 3x relays / 1x logic 0/5 V (option)
Alarm	1	max 2
Control	on/off, PID or PID with self-tuning, heating or cooling	on/off, PID, heating or cooling
Interface	-	-
Display	green LED 4 digits (10 mm)	LCD (2 x 8 characters)
Supply voltage	85 .. 253 V d.c./a.c.	24, 110, 230 V a.c. 18...72 V d.c.
Protection rating		IP40
External dimensions	96 x 96 x 65 mm	45 x 100 x 120 mm
Additional functions	-	-



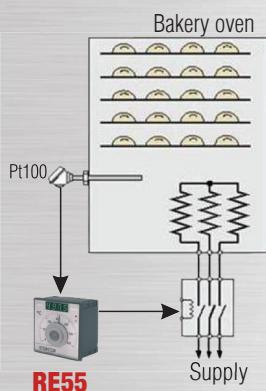
RE55



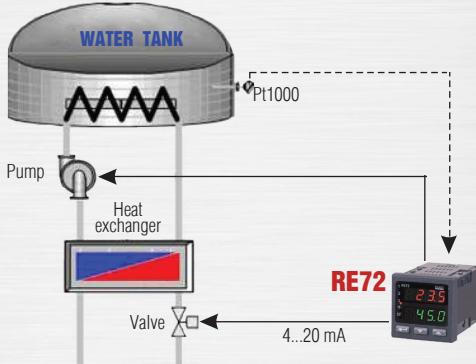
RE60

## APPLICATION EXAMPLES

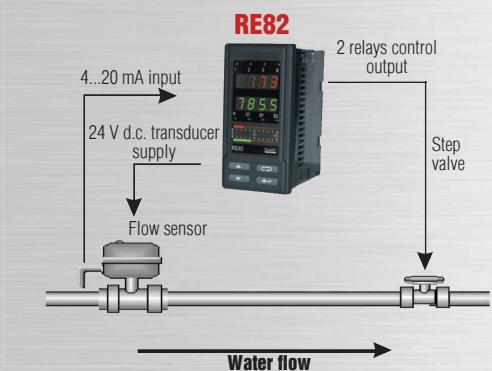
### Bakery oven control



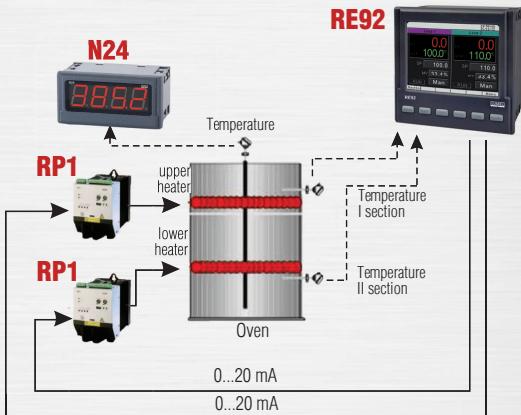
### Temperature measurement and control in a water tank



### Water flow measurement and 3-stage valve control



### Batch temperature measurement with a smooth heater power control in a hardening furnace



# CONTROLLER FOR INJECTION MOULDS



**SR11**

Type Parameters	System for injection moulds with heated channels
<b>Number of channels</b>	SR11
<b>Input</b>	1...8 fixed Fe-CuNi (J) logic 24 V d.c.
<b>Output</b>	1 output per control zone (15 A)
<b>Control</b>	Fuzzy Logic, PID with self-tuning
<b>Interface</b>	RS-485 with MODBUS protocol (option)
<b>Display</b>	LED 14 mm 2 x 3 digits
<b>Supply voltage</b>	230 V a.c. (for system with 1 control zone) 3 x 230/ 400 V a.c. (for system with 2...8 control zones)
<b>Protection rating</b>	IP30
<b>External dimensions</b>	77.5 x 200 x 355mm (1 control zone) 215 x 197 x 355mm (2 or 3 control zones) 365 x 197 x 355mm (4, 5 or 6 control zones) 465 x 197 x 355 (7 or 8 control zones)
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>• Fuzzy Logic algorythm ensures a high accuracy temperature control and optimal energy consumption</li> <li>• soft-start function and leakage current monitoring ensure prolonged heaters reliability and operation safety for users</li> <li>• during a break in system operation, a decreased temperature is maintained, what ensures a fast restart of the system</li> <li>• damage detection: <ul style="list-style-type: none"> <li>- too high heater leakage current,</li> <li>- damage of the load circuit,</li> <li>- short-circuit, break or inverse polarization in the sensor circuit.</li> </ul> </li> </ul>

## APPLICATION EXAMPLE

### Temperature control in an injection mould



**SR11 system**

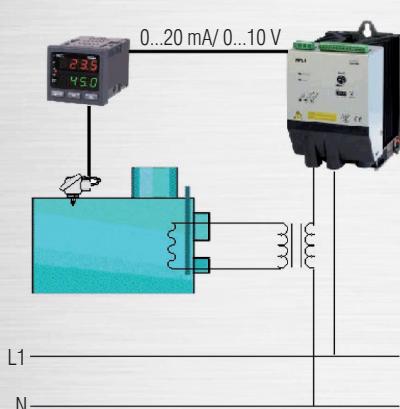


**Injection mould**

Type Parameters	RP7	RP1	RPL1	RP3
<b>Version</b>		1-phase		
<b>Control</b>	phase	phase, pulse, on/off		
<b>Input signal</b>	0..5/10V, 0/4..20mA potentiometer			
<b>Output</b>	-	voltage (1) – Master/Slave (for co-operation with second power controller) relays (2)		
<b>Max. output current</b>	15A	125A		3 x 450A
<b>Load supply voltage</b>	230 V	230 V, 400 V a.c.	230, 400, 500 V a.c.	400 V a.c.
<b>Load configuration</b>	2-wire	2 or 3-wire		3, 4 or 6-wire
<b>External dimensions</b>	50 x 105 x 105 mm	135 x 201 x 199 mm 135 x 231 x 199 mm	135 x 201 x 199 mm 135 x 231 x 199 mm - RPL1-x4xx (version with fan)	212 x 318 x 177 mm (40, 70, 125 A versions) 383 x 433 x 281 mm (200, 300, 450 A versions)

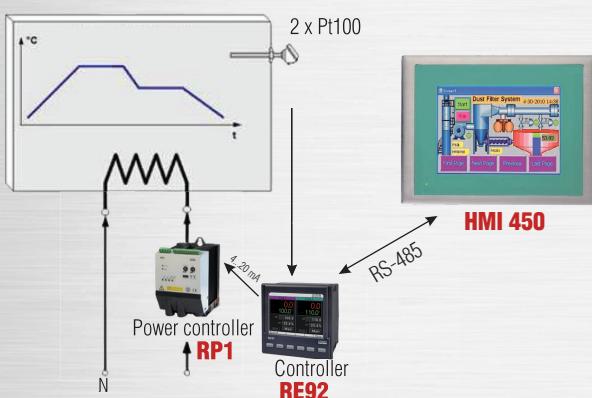


### Continuous temperature control in the furnace



### APPLICATION EXAMPLES

#### Program following temperature control in a high power oven with electrical heaters



# RECORDER



N30B



KD7



KD8



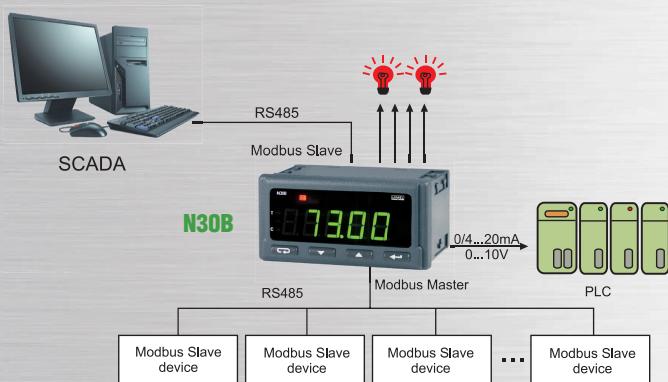
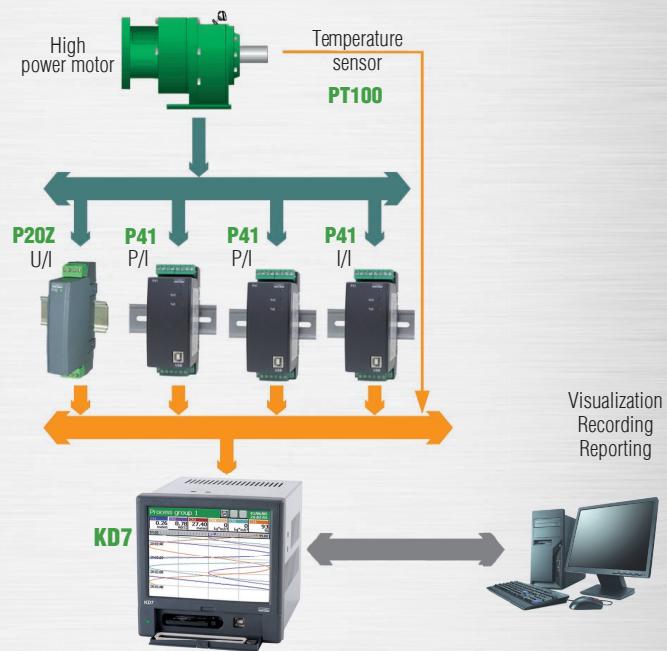
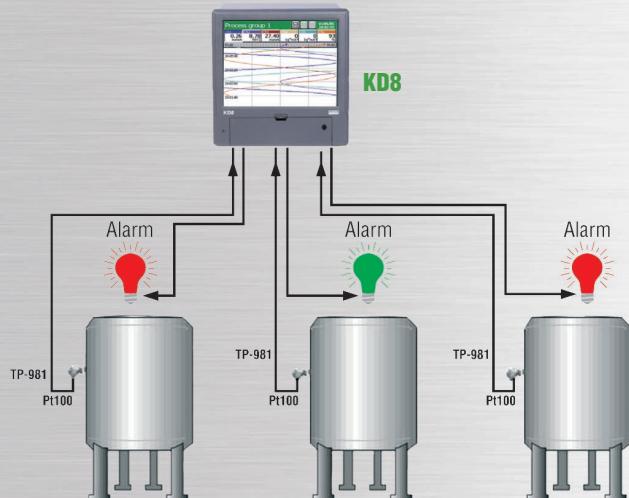
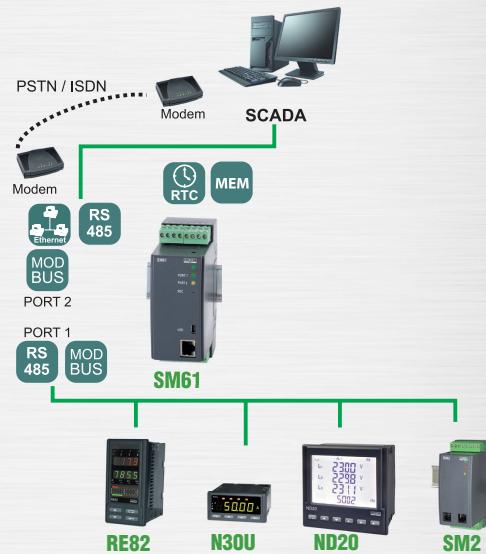
PD22



SM61

Type Parameters	N30B	KD7	KD8	PD22	SM61 New!
<b>Number of channels</b>	up to 100	up to 32 (24 for recording)	up to 6	up to 1000	up to 2500
<b>Input</b>	Modbus RTU Master 10 groups 10 registers each	programmable (3, 6, 9 or 12 inputs) Pt100/500/1000, Ni100, Cu100, J, K, N, E, R, S, T, B, L, ± 20mA ± 9999mV 50...2000 Ω 0...2000 Ω logic input 0/5...24 V d.c. (8 or 16 pcs.) Modbus RTU Master (24 registers)	programmable (3 or 6 inputs) Pt100/500/1000 Ni100, Cu100, J, K, N, E, R, S, T, B, L, ± 20mA ± 9999mV 50...2000 Ω 0...2000 Ω logic 0/5...24 V d.c. (4 or 8 pcs.)	Port I: Modbus RTU Master (50 groups 20 registers each)	Port II: Modbus RTU Master, (100 groups 25 registers each) 2 x logic (option)
<b>Output</b>	4 x relays (2 NO + optionally 2 changeover), 1 x analog (option)	relays (8 or 16) relays OptoMOS (8 or 16) analog (4 or 8) 0...5, 0/4...20 mA 0... 5 V, 1...5 V, 0...10 V supplying output (2 x 24 V d.c. 30 mA)	relays (6 or 12)	Port II: Modbus RTU Slave	Port I: Modbus RTU/TCP Slave, 2 x relays (option)
<b>Interface</b>	max 2 x RS-485 Modbus Master and Slave (option)	2 x RS-485 (Modbus Slave and Master) 1 x RS232 (Modbus Slave) USB Device 1.1. <b>Ethernet</b> 10 Base-T	RS-485 (Modbus Slave) USB Device 1.1.	3 x RS-485 (Modbus Slave and Master) 1 x RS-232 (Modbus Slave) USB Device 1.1.	2 x RS-485 (Modbus Slave and Master) 1 x RS-232 (Modbus Slave) USB Device 1.1. <b>Ethernet</b> 10/100 Base-T
<b>Memory</b>	internal - 308000 samples external – MMC/SD card up to 4 GB	internal – up to 6 MB external – CF card up to 4 GB		512 kB, 390.000 samples 44.000 events	1 GB
<b>Display</b>	3-colour LED 5 digits (14 mm)	LCD 5,7" TFT type 320 x 240 pixels with touch panel			
<b>Supply voltage</b>	85...253 V a.c. (40...400 Hz); 90...320 V d.c., 20...40 V a.c. (40...400 Hz); 20...60 V d.c.	90...253 V a.c. or 18...30 V d.c.		20...50 V a.c./d.c. 85...230...253 V a.c./d.c.	20...24...50 V a.c./d.c. 85...230...253 V a.c./d.c.
<b>Protecting rating</b>	IP65			IP40/IP20	
<b>External dimensions</b>	96 x 48 x 93 mm	144 x 144 x 171 mm	144 x 144 x 171 mm	45 x 120 x 100 mm	
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>• 21-point rescaling</li> <li>• free software for data analysis</li> <li>• data logging on PC in MySQL database</li> </ul>	<ul style="list-style-type: none"> <li>• many forms of data presentation: linear, bargraph, chart, digital and analog indicators,</li> <li>• WWW and FTP Server (KD7)</li> <li>• Windows® CE operating system</li> <li>• PC software KD SETUP, KD CHECK, KD CONNECT, KD ARCHIVE</li> <li>• user access rights</li> <li>• menu available in 8 language versions.</li> </ul>	<ul style="list-style-type: none"> <li>• RTC</li> </ul>	<ul style="list-style-type: none"> <li>• HTTP (WEB server -visualization in format of synoptic maps),</li> <li>• DHCP</li> <li>• ftp server,</li> <li>• RTC</li> </ul>	

## APPLICATION EXAMPLES

**Data presentation and logging from automation devices****Measurement and visualization of motor working parameters (temperature and motor load)****Temperature measurement, logging and alarming****Archiving of process data**

# DISTRIBUTED CONTROL SYSTEMS (DCS)



Type Parameters	Input/Output modules				
	SM1	SM2	SM3	SM5	SM4
Number of channels	2	4	2	8	4 or 8
Inputs/outputs	inputs: Pt100(-200...850°C) 0/4...20 mA 0...10 V 0...400 Ω				
Interface	RS-485 Modbus (ASCII i RTU), RS232 for configuration				
Baud rate	2400; 4800; 9600; 19.2 k; 38.4 k; 57.6 k; 115 k bit/s				
Supply voltage	85...253 V a.c./d.c.; 20...50 V a.c./d.c.				
Protection rating	IP40/IP20				
External dimensions	22.5 x 120 x 100 mm	45 x 120 x 100 mm	22.5 x 120 x 100 mm	45 x 120 x 100 mm	45 x 120 x 100 mm



Type Parameters	Data logger	
	PD22	SM61 New!
Number of channels	up to 1000 digital channels	up 2500 digital channels
Input	Port I: Modbus RTU Master (50 groups 20 register each)	Port II: Modbus RTU Master (100 groups 25 registers each), 2 x logic
Output	Port II: Modbus RTU Slave	Port I: Modbus RTU/TCP Slave, 2 x relay
Interface	3 x RS-485 (Modbus Slave and Master) 1 x RS232 (Modbus Slave) USB Device 1.1.	2 x RS-485 (Modbus Slave and Master) 1 x RS232 (Modbus Slave) USB Device 1.1. Ethernet 10/100 Base-T
Memory	512 kB, 390.000 samples, 44.000 events	1 GB
Galvanic isolation		input/output/supply
Supply voltage	20... 50 V a.c./d.c. 85...230...253 V a.c./d.c.	20...24...50 V a.c./d.c. 85...230...253 V a.c./d.c.
Protection rating frontal/rear side	IP40/ IP20	
External dimensions	45 x 120 x 100 mm	
Mounting	on a rail	
Additional functions	RTC	<ul style="list-style-type: none"> <li>• HTTP (web server - visualization in format of synoptic maps),</li> <li>• DHCP,</li> <li>• FTP server,</li> <li>• RTC</li> </ul>



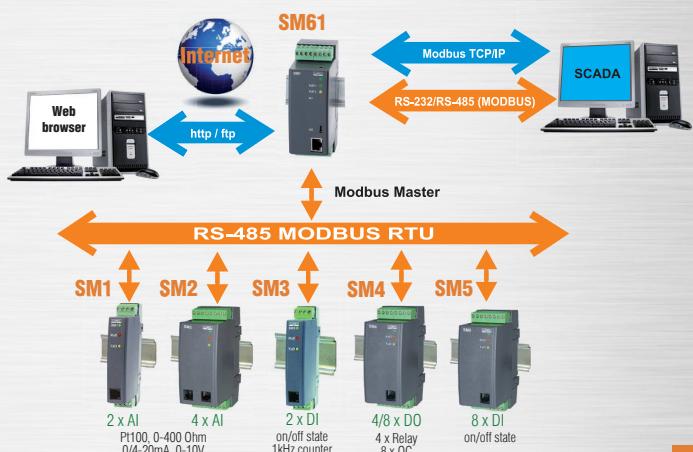
Type Parameters	Power supplier
	SM9
Supply voltage	105...250 V a.c.
Protection rating	IP20
External dimensions	52 x 44 x 24 mm
Additional functions	<ul style="list-style-type: none"> <li>• power supplier 24 V d.c.,</li> <li>• max current output: 1 A.d.c.</li> </ul>

Parameters \ Typ	Interface/protocol converters				Radio transmission modules	
	PD51	PD8	PD8W New!	PD10	SM7	MR03
<b>Interface 1</b>	RS-232	RS-485, RS-232		RS-485	RS-232 or RS-485	RS-232 RS-485
<b>Interface 2</b>	RS-485	Ethernet RJ45	Ethernet Wi-Fi	USB	radio frequency 433/869 MHz	radio frequency 869.4 – 869.65 MHz
<b>Interface 3</b>	-	USB*		-	-	-
<b>Galvanic isolation</b>	supply/RS-485/RS-232	supply/RS-485/Ethernet		USB/RS-485	RS-485/RS-232/supply	
<b>Power output</b>	-	-		-	10 mW (-20 do 10 dBm)	500 mW
<b>Baud rate</b>	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 [bit/s]	300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 56000 bit/s (RS485) 10, 100 Mbit/s (Ethernet)	do 1 Mb/s	serial interface: 4800...115200 bit/s  radio band: 4800, 9600, 19200, 38400, 76800 bit/s	Port 1 - RS-232 1200...115200 bit/s  Port 2 - RS-485 1200...115200 bit/s  radio band 4800 bit/s	
<b>Distance</b>	-	-		-	up to 300m	up to 1.5 km
<b>Supply voltage</b>	7..35 V d.c. or 20..24..40 V a.c./d.c. or 85..230..253 V a.c./d.c.	85..230..253 V a.c./d.c. 20..24..50 V a.c./d.c.	supplied from USB port	85..230..253 V a.c./d.c. or 20..24..50 V a.c./d.c. 7..35 V d.c.	8..30 V a.c./d.c.	
<b>Protection rating frontal</b>	IP40			IP20	IP54	
<b>Ambient temperature</b>	0..23..55°C	-23..23...45°C	0..55°C	0..23..45°C	0..23..50°C	
<b>External dimensions</b>	22.5 x 120 x 100 mm	45 x 120x 100 mm	52 x 44 x 24 mm	45x120x100 mm	115 x 65 x 40 mm	
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>▪ converter/repeater</li> <li>▪ galvanic isolation</li> </ul>	<ul style="list-style-type: none"> <li>▪ galvanic isolation</li> <li>▪ Digi RealPort®, TCP/IP, HTTP, ICMP, DHCP, ARP</li> </ul>	<ul style="list-style-type: none"> <li>▪ galvanic isolation</li> </ul>	-	-	



## APPLICATION EXAMPLES

### Visualization of production process.



### Radio transmission with MR03 radio modules.

Modules can realize transmission in a 1.5 km distance in open area. The transmitted data are archived in the KD7 recorder.



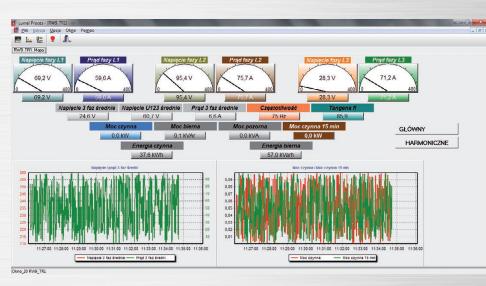
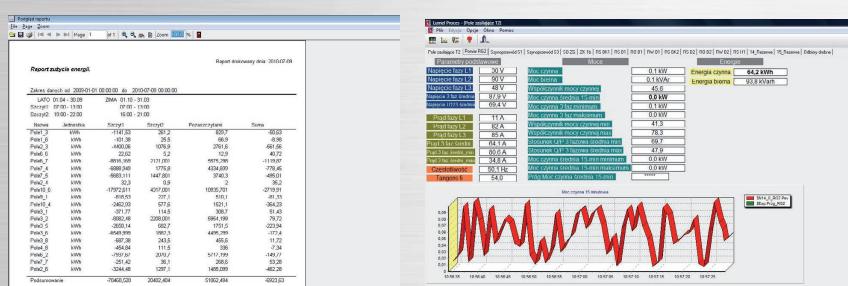
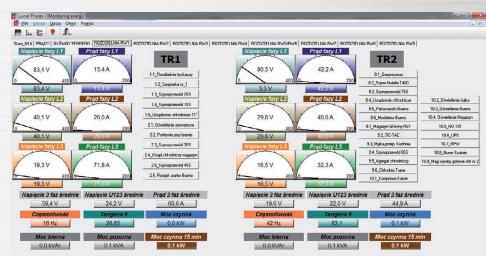
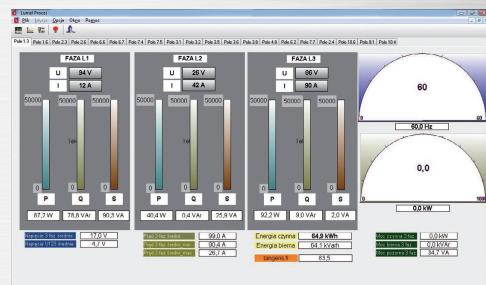
# PLC CONTROLLER



Type Parameters	PLC controller SMC
<b>Interface</b>	Port 1: RS-485, RS-232, USB 1.1 Modbus Slave (for communication with PC or HMI); Port 2: 2 x RS-485 Modbus Master (for communication with I/O modules)
<b>Baud rate</b>	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bits/s
<b>Supply voltage</b>	20...24...50 V a.c./d.c. or 85...230...253 V a.c./d.c.
<b>Display</b>	-
<b>Protection rating</b>	IP40
<b>External dimensions</b>	45 x 120 x 100 mm
<b>Additional functions</b>	<ul style="list-style-type: none"> <li>programming in ST, FBD, LD, IL languages acc. to the IEC61131-3 (CPDev software)</li> <li>on-line and off-line simulation of created algorithms (CPDev software)</li> <li>communication with input / output modules and other control and measurement devices through RS-485 interface with MODBUS protocol</li> <li>rich libraries of functional blocks (incl. PID) with possibility to create a user's library</li> <li>real time clock (RTC).</li> </ul>

# LUMEL-PROCES SOFTWARE

- modern integration and data presentation system,
- control and measurement applications for industrial installations, intelligent buildings, heat engineering, gas engineering, power
- engineering and laboratories,
- for systems built with the application of LUMEL's instruments, compatible with devices from other manufacturers,
- data exchange using Modbus transmission protocol,
- visualization of process parameters in form of mimic maps, tables, bargraphs and trends,
- remote configuration and control of devices,
- data logging,
- recording of alarm events in the system,
- data sharing with other applications using DDE data exchange protocol (client DDE),
- sharing data with other computers with a LUMEL Proces program in the local computer network with the TCP/IP protocol,
- report templates,
- report monitoring on the base of archived data,
- report printing and export to pdf, txt, html formats,
- **view of synoptic map via web browser!**



Type	HMI panels					
Parameters	HMI 450	HMI 730	HMI 750	HMI 1050	HMI 1550	
<b>Display</b>	<b>Size</b>	4,3" TFT	7" TFT	7" TFT	10" TFT	15" TFT
	<b>Colors</b>			65 536		
	<b>Resolution (W x H in pixels)</b>	480 x 272	800 x 480	800 x 480	1024 x 768	1024 x 768
	<b>Touch screen type</b>			resistive analog		
	<b>Active Display Area (W x H)</b>	95 x 54	152 x 91	152 x 91	203 x 152	304 x 228
	<b>Display position</b>			both horizontal and vertical		
	<b>MTBF backlight at 25°C</b>	30 000 hrs		50 000 hrs		
	<b>Backlight</b>		LED		CCFL	
	<b>Brightness Adjustment</b>			yes		
<b>Main Hardware</b>	<b>Screen Saver</b>			yes		
	<b>Language Fonts</b>			yes		
	<b>Processor, CPU speed</b>	ARM11, 533 MHz	ARM11, 533 MHz	ARM Cortex-A8, 667 MHz	ARM Cortex-A8, 667 MHz	ARM Cortex-A8, 667 MHz
	<b>Flash Memory (ROM)</b>			128 MB		
	<b>SDRAM (RAM)</b>	128 MB		256 MB		
<b>Interfaces</b>	<b>Operation System</b>			WinCE 6.0		
	<b>Real Time Clock</b>			yes		
	<b>Buzzer</b>			yes		
	<b>Sound output</b>	-		option		
	<b>SD card slot</b>	yes	-		yes	
	<b>RS-232C, DB9 Male</b>			yes		
	<b>RS-232C/ RS422/ RS485, DB25 Female</b>			yes		
	<b>USB Host</b>			yes		
	<b>Ethernet 10/100 Mbps, RJ45</b>	option		yes		yes, 2 ports



HMI 450



HMI 730



HMI 750



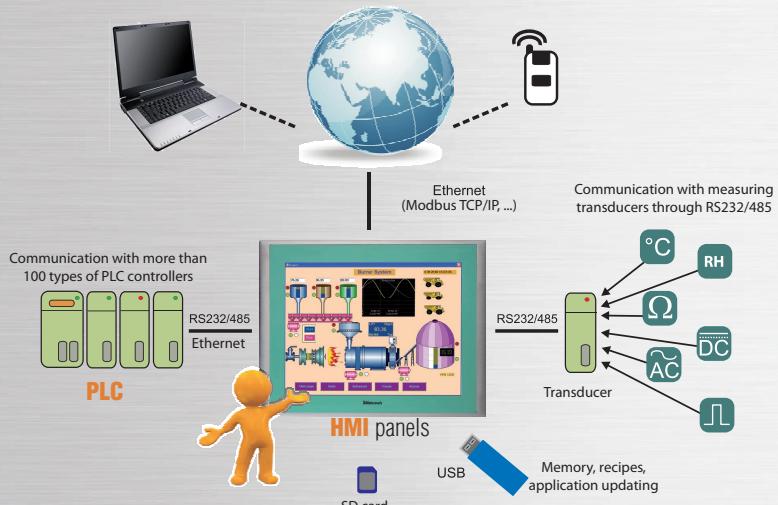
HMI 1050



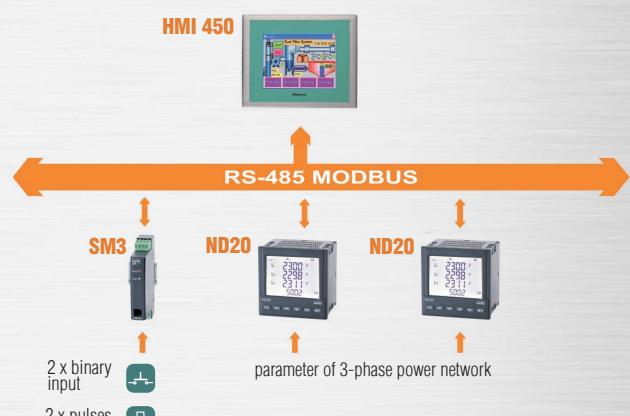
HMI 1550

## APPLICATION EXAMPLES

### Communication possibilities of HMI panels



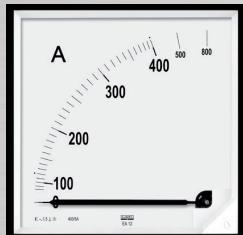
### Monitoring of machine park capacity



# ANALOG PANEL METERS



EA12



Type	Moving-iron meters				
	EB16	EA16	EA17	EA19	EA12
<b>Measuring ranges:</b>					
- current: - direct - through a transformer (on request, with twice or six-times overload)	100 mA ... 25 A xA x/5 A; xA/1 A				
- voltage: - direct - through a transformer	6 V ... 600 V xV/100 V; xV/110 V				
<b>Frequency of measured value</b>	40...45...65...72 Hz				
<b>Protection rating</b>	IP52	IP50 (on request IP65)			IP50 (on request IP54)
<b>Climate version</b>	normal or tropical		normal, tropical or similar to marine		
<b>External dimensions</b>	53 x 90 mm	48 x 48 mm	72 x 72 mm	96 x 96 mm	144 x 144 mm

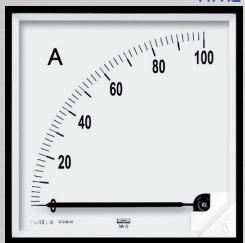
EV95



EV72

Type	Moving-iron meters	
	EV72	EV96
<b>Measuring ranges:</b>		
- current: - through a transformer (with twice times overload)	x/2x x/5 A	
- voltage: - direct	500 V	
<b>Frequency of measured value</b>	45...65 Hz	
<b>Protection rating</b>	IP52	
<b>External dimensions</b>	72 x 72 mm	96 x 96 mm

MA12



EP29



Type	Moving-coil meters with rectifiers		
	MA17P	MA19P	MA12P
<b>Measuring ranges (direct):</b>			
- current:	400 mA...1 A (30...1000...10000 Hz) 1 A...6 A (49...50...51 Hz)		400 mA...1 A (30...1000...10 000 Hz)
- voltage:	6mV...1,5 V (49...50...51 Hz) 2,5 V...600 V (30...1000...10 000 Hz)		2,5 V...600 V (30...1000...10 000 Hz)
<b>Protection rating</b>	IP50 (IP65 on request)		IP50 (IP54 on request)
<b>Climate version</b>	normal, tropical or similar to marine		
<b>External dimensions</b>	72 x 72 mm	96 x 96 mm	144 x 144 mm

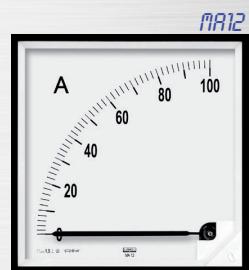
PR39



Type	3-phase voltmeters	
	EP27	EP29
<b>Voltage measuring ranges:</b>		
- direct phase-to-phase:	500 V	
- through a transformer:	xV/100 V; xV/110 V	
<b>Frequency</b>	40...45...65...72 Hz	
<b>Protection rating</b>	IP50	
<b>Climate version</b>	normal, tropical or similar to marine	
<b>External dimensions</b>	72 x 72 mm	96 x 96 mm

Type	Power meters	
	PA39	
<b>Power measuring ranges:</b>	50W...1000 MW or 50 var...1000 Mvar	
<b>Frequency</b>	50 Hz, 60 Hz or 400 Hz	
<b>Protection rating</b>	IP50 (on request IP65)	
<b>Climate version:</b>	normal, tropical or similar to marine	
<b>External dimensions</b>	96 x 96 mm	

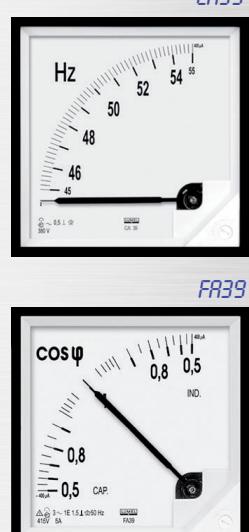
Type	Moving-coil meters				
	MB16	MA16	MA17	MA19	MA12
<b>Measuring ranges:</b>					
- current:					
· direct measurement	40 mA...25 A			100 mA...25 A	
· indirect measurement (through the shunt)	1 A...15 kA			1 A...15 kA	
- voltage:					
· direct	60 mV...1000 V			60 mV...1000 V	
<b>Protection rating</b>	IP52		IP50 (on request IP65)		IP50 (on request IP54)
<b>Climate version:</b>	normal or tropical		normal, tropical or similar to marine		
<b>Rated operational conditions:</b>			5...23...55°C		
- ambient temperature			25...85%		
<b>External dimensions</b>	53 x 90 mm	48 x 48 mm	72 x 72 mm	96 x 96 mm	144 x 144 mm



Type	Max demand ammeters - Bimetalic or Bimetalic and moving-iron			
	BA27	BA39	BE27	BE39
<b>Measuring ranges:</b>				
- bimetalic element:				
· direct measurement	0...1.2 A or 0...6 A		0...1.2 A or 0...6 A	
· indirect measurement (through a transformer)	0...1.2(x) A x/1 A or 0...1,2(x) A x/5 A		1.2(x) A x/1 A or 1.2(x) A x/5 A	
- moving-iron element:				
· direct measurement	-		0...1/2 A or 0...5/10 A	
· indirect (through a transformer)	-		0...2(x) A x/1 A or 0...2(x) A x/5 A	
<b>Protection rating</b>		IP50		
<b>Climate version:</b>		normal, tropical or similar to marine		
<b>External dimensions</b>	72 x 72 mm	96 x 96 mm	72 x 72 mm	96 x 96 mm



Type	Power factor and frequency meters				
	FA39	FA32	CA37	CA39	CA32
<b>Measuring ranges:</b>					
0.5 <sub>CAP</sub> ...1...0.5 <sub>IND</sub>			Class 0,5: 45...55 Hz; 45...65 Hz; 55...65 Hz;		
0.8 <sub>CAP</sub> ...1...0.2 <sub>IND</sub>			360...440 Hz;		
0.85 <sub>CAP</sub> ...1...0.85 <sub>IND</sub>			Class 0,2: 48...52 Hz; 58...62 Hz; 140...160 Hz;		
0 <sub>IND</sub> ...1			180...220 Hz;		
			380...420 Hz		
<b>Frequency</b>	45...50...60...65 Hz		-		
<b>Protection rating</b>	IP50 (IP65 on request)	IP50 (IP54 on request)	IP50 (IP65 on request)	IP50 (IP54 on request)	
<b>Climate version:</b>		normal, tropical or similar to marine			
<b>External dimensions</b>	96 x 96 mm	144 x 144 mm	72 x 72 mm	96 x 96 mm	144 x 144 mm



# SHUNTS



Type Parameters	Shunts				
	B2	B3	B4	B5	B6
<b>Voltage drop</b>	60 mV	150 mV	50 mV	75 mV	100 mV
<b>Rated current</b>	1 A..15 kA (1; 1.5; 2.5; 4; 6 and their decimal multiples)				
<b>Accuracy class</b>	0.5				
<ul style="list-style-type: none"> <li>all shunts from 1...25 A are fixed on insulating basis with the possibility to be mounted on a DIN rail</li> <li>shunts of other ranges are fixed directly on the DC rail or cable</li> <li>dimensions acc. DIN 43703</li> </ul>					

# CURRENT TRANSFORMERS



LCTM

Type Parameters	LCTM current transformers with a primary winding	
	LCTM 62/W (40)	LCTM 74W (45)
<b>Primary current [A]</b>	1...25	1..60
<b>External dimensions</b>	40 x 62 mm	45 x 74 mm
<b>Accuracy class</b>	0.2; 0.5; 1	0.2; 0.5; 1



LCTR

Type Parameters	LCTR current transformers for a round conductor			
	LCTR 45/14(40)	LCTR 50/14 (30)	LCTR 50/14 (50)	LCTR 62/R
<b>Primary current[A]</b>	30..300	40..300	30..300	50..600
<b>Hole diameter</b>	ø14	ø14	ø14	ø22
<b>Accuracy class</b>	0.5; 1	0.5; 1	0.5; 1	0.2; 0.5; 1



LCTB

Type Parameters	LCTB current transformers for a bur conductor					
	LCTB 45/21(40)	LCTB 50/21 (30)	LCTB 50/21 (50)	LCTB 62/20 (40)	LCTB 74/20 (45)	LCTB 50/30 (30)
<b>Primary current [A]</b>	5...400	50...400	50...400	50...400	30...400	75...600
<b>Hole diameter</b>	ø20	ø21	ø21	-	ø20.4	ø36
<b>Busbar (mm)</b>	20 x 10	20x10	30 x10; 20x15; 20x20; 2x20x10	20 x 12 2 x 15 x 6	20 x 10	30x10; 20x15 20x20 2x20x10
<b>Accuracy class</b>	0.5; 1	0.5; 1	0.5; 1	0.2S; 0.2; 0.5; 1	0.2S; 0.2; 0.5; 1	0.5; 1



LCTB

Type Parameters	LCTB current transformers for a bur conductor					
	LCTB 50/30 (50)	LCTB 62/30 (40)	LCTB 62/30 (50)	LCTB 74/30 (45)	LCTB 62/40 (40)	LCTB 86/40 (45)
<b>Primary current [A]</b>	75...600	50...800	40...800	30...800	100...800	50...1000
<b>Hole diameter</b>	ø26	ø30.5	ø28	ø26	ø31	ø36
<b>Busbar (mm)</b>	30x10; 20x15; 20x20; 2x20x10	30x10 2x25x10	30x10 2x25x10	30x15 2x20x10	40x10 2x30x10	40x10 2x30x15
<b>Accuracy class</b>	0.5; 1			0.2S; 0.2; 0.5; 1		

Type Parameters	LCTB current transformers for a bar conductor					
	LCTB 74/40 (45)	LCTB 74/50 (45)	LCTB 86/50 (45)	LCTB 86/60 (45)	LCTB 104/60 (45)	LCTB 104/80 (45)
<b>Primary current [A]</b>	40...1000	100...1000	100...1250	100...1600	100...1600	200...2000
<b>Hole diameter</b>	ø35	ø41	ø45	ø51	ø54	ø65
<b>Busbar (mm)</b>	40x12 2x30x15	50x12 2x40x10	50x12 2x40x15	60x12 2x50x15	60x12 2x50x15 2x40x20	80x12 2x60x15 2x50x25
<b>Accuracy class</b>	0.2S; 0.2; 0.5; 1					



Type Parameters	LCTB current transformers for a bar conductor			
	LCTB 140/80 (45)	LCTB 140/100H (45)	LCTB 225/125 (50)	LCTB 225/167 (50)
<b>Primary current [A]</b>	200...2000	200...4000	600...6000	1000...7500
<b>Hole diameter</b>	ø72	ø86	-	-
<b>Busbar (mm)</b>	80x30 2x60x25	100x30 2x80x25 2x70x30	124x92	166x65
<b>Accuracy class</b>	0.2S; 0.2; 0.5; 1	0.2S; 0.2; 0.5; 1	0.2S; 0.2; 0.5; 1	0.2S; 0.2; 0.5; 1



Type Parameters	LCTB current transformers for a bar conductor			
	LCTB 100/100V (45)	LCTB 140/100V (45)	LCTB 100/130V (45)	LCTB 140/130V (45)
<b>Primary current [A]</b>	400...2500	200...3000	400...3200	400...5000
<b>Hole diameter</b>	-	-	-	-
<b>Busbar (mm)</b>	41 x 103	100x30 2x80x25 2x70x30	38 x 128	70 x 130
<b>Accuracy class</b>	0.2S; 0.2; 0.5; 1		0.2; 0.5; 1	0.2S; 0.2; 0.5; 1



Type Parameters	LCTS split core current transformers			
	LCTS 93/30SC (40)	LCTS 125/50SC (40)	LCTS 155/80SC (40)	LCTS 195/80SC (64)
<b>Primary current [A]</b>	100...400	250...1000	250...3000	500...5000
<b>Hole dimensions (depth x width)</b>	23 x 33 mm	82 x 52 mm	82 x 122 mm	82 x 162 mm
<b>Accuracy class</b>	0.5; 1			



**We offer:** On customers request we offer transformer calibration certificates.

# DISPLAYS



Type Parameters	Outdoor or indoor displays
	DN1, DN2, DN3
Display	numerical
Digit height	100/200/300 mm
Number of rows	1 or 2
Characters per row	3,4 or 5
Display colour	red, yellow or green
Displayed values	value measured by external device, transmitted through RS-485 interface
Interface (Master)	RS-485 for value download
Protection rating	IP54 (IP65 option)
Additional functions	<ul style="list-style-type: none"> <li>• good visibility in range up to 120m</li> <li>• brightness sensor installed (display brightness changes depending on outside conditions)</li> </ul>

Type Parameters	Indoor displays				
	DL11, DL12, DL13	DL21	DLZ	DA1	DNL
Display	numerical		alphanumeric		numerical
Digit height	100 mm		60 mm		230 mm (DNL2), 305 mm (DNL3)
Number of rows	1, 2 or 3	1	1	2 or 3	1 or 2
Characters per row	3	3	7	20 or 24 for text version	4
Display colour	red, yellow or green	red/orange/green (programmable)	red	red, yellow or green	red, yellow
Displayed values	value measured by external device, transmitted through RS-485 interface		current time, humidity and temperature (version with P18 transducer)	value measured by external device, transmitted through RS-485 interface, programmed texts, current time	value measured by external device, transmitted through RS-485 interface
Interface (Master)	Modbus RTU RS-485 for value transmission				
Interface (Slave)	RS-485 for configuration			RS-485 or RS-232 for configuration	RS-485 for configuration
Programming	using dedicated software	using LPCon software		using dedicated software	using LPCon software
Additional functions	<ul style="list-style-type: none"> <li>• unit field can be printed in each row</li> <li>• 15 V d.c. supply for P18 transducer</li> </ul>	<ul style="list-style-type: none"> <li>• 3-colour, display colour changes on value change. Ranges of colour changes can be programmed</li> </ul>	<ul style="list-style-type: none"> <li>• digits brightness can change depending on day time</li> </ul>	-	<ul style="list-style-type: none"> <li>• visibility up to 120m</li> <li>• brightness sensor (digital brightness changes depending on outside conditions)</li> <li>• analog input 4...20 mA</li> </ul>

## APPLICATION EXAMPLES



## Clamp meters NC10

**NEW!**

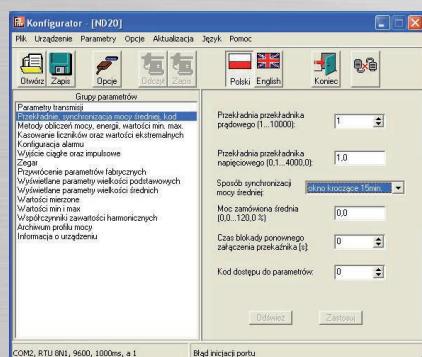
- Unique design of rotating clamp jaws facilitate the measurement at positions difficult to access.
- Large Jaw Opening:
  - Clamp meter NC10 1000A: Jaw opening of 55 mm for standard wire diameter of 50 mm
  - Clamp meter NC10 300A: Jaw opening of 44 mm for standard wire diameter of 40 mm
- Current measurement up to 300 and 1000 A.
- Temperature measurement from -200 to 800 °C using Pt 100 and Pt 1000 sensors.
- Backlit digital display with analog indicator.
- Auto Power Off - battery saving function.
- DATA Hold Function.
- MIN, MAX function - recording function of min. and max. values.
- NULL ZERO Correction for Resistance - for low ohm measurement, the lead resistance can be compensated by pressing the shift key (Yellow Key).
- NULL ZERO Correction for Capacitance. For nF range, stray capacitance can be compensated by shift key (Yellow Key).
- AUTO and MANUAL ranging modes.
- Diode Measurement - for testing diode and transistors, diode measurement function is available.
- Protection rate IP20.
- Applicable International Safety standards - 600 V CAT IV/1000V CAT III as per International Safety standard IEC 61010-1- 2001.



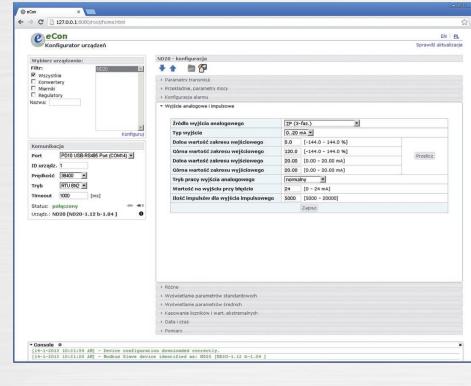
## LPCON AND ECON FREE SOFTWARE FOR CONFIGURATION OF LUMEL S.R. PRODUCTS

PD14 - PROGRAMMER TO CONFIGURE NON RS-485 DEVICES USING LPCON AND ECON  
PD10 - RS-485 TO USB CONVERTER THAT CAN BE USED TO CONFIGURE USING LPCON AND ECON A DEVICE EQUIPPED WITH RS485

- Easy configuration of Lumel products
- Upload / download full configuration of a device connected to a PC computer using RS485 or PD14 programmer (USB)
- Full device configuration can be saved to a file and stored on a PC computer for later use
- A device template can be created for a RS485 Modbus device not listed in LPCon
- Firmware update for Lumel products
- Work over the web browser (only for eCon)



**LPCon**



**eCon**

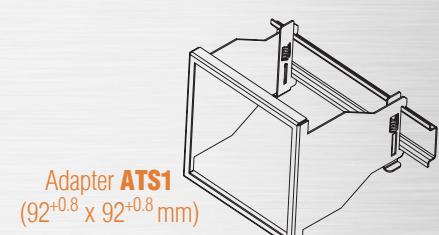


**programmer PD14**

## ADAPTERS FOR DIN RAIL TS35

- Designed for mounting of panel instruments on the DIN rail TS35.

	Adapter ATS				
	ATS1	ATS2	ATS3	ATS4	ATS5
Adapter dimensions [mm]	92 <sup>+0.8</sup> x 92 <sup>+0.8</sup>	92 <sup>+0.8</sup> x 45 <sup>+0.6</sup>	68 <sup>+0.7</sup> x 68 <sup>+0.7</sup>	45 <sup>+0.6</sup> x 92 <sup>+0.8</sup>	45 <sup>+0.6</sup> x 45 <sup>+0.6</sup>
Panel instruments dimensions [mm]	96 x 96	96 x 48	72 x 72	48 x 96	48 x 48



# ELECTRONIC MANUFACTURING SERVICES

## We offer:

- one-sided and double-sided assembling of SMD elements in the technology of reflow soldering, in accordance with European Directive for RoHS,
- assembly of THT elements by flow soldering,
- complementary assembly of THT elements and mechanical parts,
- mixed assembly,
- optical inspection of assembled PCB.

Assembly can be carried out on the base of own or committed elements

Taking advantage of the acquired experience in design and testing of our apparatus we also offer:

- design of PCB;
- completion of elements to assembly, ensuring PCB and templates for coating with soldering paste or glue in compliance with the transmitted documentation
- testing of assembled systems acc. to the customer's instructions,
- testing in the climatic chamber;
- testing of vibration resistance.

## Our machine park

The assembly line is composed of:

- automatic silkscreen printer JUKI Type KS-1710
- placement machine JUKI KE-2060
- reflow oven ERSA Hotflow 2/14
- magazine loader and line unloader JOT
- soldering aggregate Kirsten
- optical control stand
- stand for thread assembly with Weller soldering stations.

All stands and devices are equipped with the protection against static electricity in compliance with EN 61340 5-1 and 5-2 standards.

EMS



# OFFER OF PRECISE DIE-CASTING AND CNC MACHINING

LUMEL

**LUMEL S.A.** We are also one of the European leading manufacturers of precise pressure aluminium castings.

## Our offer includes:

- technical consulting,
- design of moulds and appropriate tools,
- execution of moulds and tools,
- precise die casting,
- CNC machining,
- precise surface treatment,
- varnishing and powdering process, assembly.

precise  
die-casting

We fulfill all requirements of 2002/95/EC Directive about limiting Hazardous Substances in our products.

You can find more technical details in our web site in our catalog CUSTOMIZED SOLUTIONS and in our web [www.odlewy.lumel.com.pl](http://www.odlewy.lumel.com.pl)



## LUMEL S.A.

– we are one of leading European manufacturers of electrical devices for automation and high pressure aluminium castings. We have been on the market since 1953. We have achieved our high position on the market due to continuous development policy, competence of our employees and modern equipment for research, design and production.

The activity of LUMEL S.A. is focused on 4 main branches:

- production of automatic devices for measurement, conversion, control and recording, transmission and visualization of various industrial processes;
- production and machining of high pressure castings and manufacturing of moulds and tools;
- design and manufacturing of control and measuring systems,
- SMT assembly, precision engineering and production of plastics parts.

We provide comprehensive solutions for various branches of industry: power industry, chemical industry, metallurgy, food industry, light industry, automotive industry, white industry and mining.

We have been working according to: ISO 9001:2008, ISO 14001:2004 and ISO/TS 16949.

# Welcome to co-operation!



**LUMEL**

### „LUMEL” S.A.

ul. Ślubicka 1, 65-127 Zielona Góra, POLAND

tel.: +48 68 45 75 100, fax +48 68 45 75 508

[www.lumel.com.pl](http://www.lumel.com.pl),

e-mail: [lumel@lumel.com.pl](mailto:lumel@lumel.com.pl)

**Please contact with our distributor:**

### Export department:

tel.: (+48 68) 45 75 139, 45 75 305, 45 75 321, 45 75 368

fax.: (+48 68) 32 54 091

e-mail: [export@lumel.com.pl](mailto:export@lumel.com.pl)